Hello Everyone,

Who knew?!? I always thought wagon wheels were made at a perfect 90 degrees to the axle. Tom Sveum blew my mind when he showed me the error of my ways. Check out Reflections to read up on Mr. Sveum.

I don’t know about the rest of you but we are getting into the time of year I really like, woodworking back in the basement. When the cold weather comes I don’t head down south, I head downstairs. I really need to start my Christmas gifts. I usually start them in June. I’m a little behind. Hope to hear some of your stories this winter.

Work safe and share your hobby!

Ron Reuter

Ron’s Ramblings

Reflections

For those of you that missed the tour of the Milton House Museum, you got a taste - mind you, just a taste - of what you missed by attending the October WWG meeting. A bonus with Tom at WWG was his son, Warren, who works with Tom and has done quite a bit of research on wagons, himself.

Tom Sveum is a craftsman, extraordinaire. He was working at the Milton House Museum restoring it to its original style. He was asked if he’d like to work on restoring the horse-drawn wagons owned by the museum. After considerable research, trial and error, he developed ways to duplicate what the original builders of yore had done. What he has accomplished is truly amazing when one realizes that there were no plans and no tutors to turn to. Even the Amish, with their vast array of wagons, frequently go outside their ‘world’ to have parts of their wagons built. In Ron’s Ramblings, above, our President alluded to one of those details. When you think about it, incorporating the bowl-shape into the wheel really makes sense. The strength of the wheel is greatly enhanced by allowing the spokes and the rim to work in concert as can be seen by the drawing.

This picture was taken from a 2016 web post by Graham Leslie McCallum. Mr. McCallum’s post is about the Cape-Wagon (or Cape-Dutch Wagon), a wagon that was revered for its strength and stamina in the rough terrain of Mr. McCallum’s country-of-origin, Southern Africa. And as Mr. McCallum states, “It is realistic and true that a wagon is only as good as its four wheels.” The manufacturing cost of the Cape Wagon’s wheels equaled that of the rest of the wagon. The web post is very enlightening and I would encourage anyone interested in the history - and, indeed, the parts - of a wagon to read it. You’ll find it at https://grahamlesliemccallum.wordpress.com/2016/07/14/the-cape-wagon-function-follows-form/

Back to Tom’s presentation: he started by sharing this picture of how a wagon looks when it is first brought in for a rebuild. The picture at the bottom of page 9 shows that there are many parts which make up a wagon. Tom noted that there is almost nothing that is either square or circular. That, plus the fact that automation had not yet arrived, meant that wagon building required craftsmanship and a lot of time.

The wood used to make the axles on work wagons is usually ash, hickory and sometimes oak. Oak isn’t used a lot because it splinters. It also tends to crack more than the other woods.

Tom also makes sleds for wagons. The biggest problem with sleds is that the runners (Continued on page 3)
### WWG Officers & Directors

<table>
<thead>
<tr>
<th>Role</th>
<th>Name</th>
<th>Phone</th>
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<tbody>
<tr>
<td>President</td>
<td>Ron Reuter</td>
<td>262/784-5877</td>
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<td></td>
<td></td>
<td><a href="mailto:ronbo439@yahoo.com">ronbo439@yahoo.com</a></td>
</tr>
<tr>
<td>Vice President</td>
<td>Greg Waldo</td>
<td>414/769-1553</td>
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<td></td>
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<td><a href="mailto:Waldog1050@sbcglobal.net">Waldog1050@sbcglobal.net</a></td>
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<tr>
<td>Treasurer</td>
<td>Andy Wagner</td>
<td>414/327-7505</td>
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<td><a href="mailto:yxandy2001@sbcglobal.net">yxandy2001@sbcglobal.net</a></td>
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<td>Secretary</td>
<td>Jack Zbiegien, Sr.</td>
<td>262/483-8522</td>
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<td><a href="mailto:zbiegien@zbie.com">zbiegien@zbie.com</a></td>
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<tr>
<td>Membership Dir.</td>
<td>Ron Pederson</td>
<td>262/442-4089</td>
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<td><a href="mailto:rpederson9561@gmail.com">rpederson9561@gmail.com</a></td>
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<tr>
<td>Program Dir.</td>
<td>Jay Pilling</td>
<td>414/425-5692</td>
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<td><a href="mailto:Jaypilling537@gmail.com">Jaypilling537@gmail.com</a></td>
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### WWG Committees

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<tr>
<td>Audio/Video</td>
<td>Jerry Anson</td>
<td>414/453-4537</td>
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<td>Tom Hipsak</td>
<td>262/865-8512</td>
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<td>Publications</td>
<td>Leila Crandall-Frink</td>
<td>414/453-4118</td>
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<td>Don Doss</td>
<td>414/281-2854</td>
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<td>Dave Drickhamer</td>
<td>414/852-1498</td>
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<td>Raffles</td>
<td>262/968-4830</td>
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<td>Toy Chairman</td>
<td>920/474-7183</td>
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<td>Bee Houses</td>
<td>262/542-0043</td>
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<td>Webmaster</td>
<td>414/688-7078</td>
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<td>Librarian</td>
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### Woodcraft Class Schedule - Tuition assessed

#### Introduction to the Scroll Saw
- **Fri Nov 3**, 6 PM - 8 PM
  - Dave Hansen

#### Turning 101
- **Sat Nov 4**, 9:30 AM - 3:30 PM
  - Marv Bollman

#### Raised Panel Doors, Part 1
- **Tue Nov 7**, 6 PM - 9 PM
  - Dan McClanahan

#### French Polishing
- **Th Nov 9**, 6:00 PM - 9 PM
  - Kevin Seigworth

#### Woodworking for Women
- **Mon Nov 13**, 5 PM - 9 PM
  - Dan McClanahan

#### Hand Cut Dovetail Techniques
- **Sat Nov 18**, 9:30 AM - 3:30 PM
  - Kevin Seigworth

#### Raised Panel Doors, Part 2
- **Tue Nov 21**, 6 PM - 9 PM
  - Dan McClanahan

#### Turn a Euro Pen
- **Tue Nov 21**, 6 PM - 9 PM
  - Chris Kraemer

### Woodcraft Demonstrations

#### Turn An Ornament
- **Sat Nov 11**, 1 PM

#### CNC
- **Sat Nov 18**, 1 PM

*These classes and demos are held at Woodcraft of Milwaukee: 14115 W. Greenfield Ave., New Berlin. For further details, contact them at 262-765-6770.*

### Rockler Class Schedule - Tuition assessed

#### Build A Flag Box
- **Wed Nov 1**, 9 AM
  - Pete Sapienza

#### Desk Clock
- **Fri Nov 3**, 1 PM
  - Matt Gatchell

#### Autumn Leaves Candle Ring
- **Wed Nov 15**, 1 PM
  - Matt Gatchell

#### Slotted Ornament Class
- **Sat Nov 18**, 1 PM - 5 PM
  - Matt Gatchell

### Rockler Demonstrations

#### Working with Hand Tools
- **Sat Nov 4**, 11 AM

#### Wood Turning
- **Sat Nov 11**, 11 AM

#### Small Box Making
- **Sat Nov 18**, 11 AM

*All Rockler classes and demos are held at Rockler Woodworking & Hardware, 1725 S 108th St., West Allis. For further details, contact them at 414-774-1882.*

### Friends of the Wisconsin Woodworkers Guild

#### Homestead Finishing Products
- Cleveland, OH
- (216) 631-5309
- www.homesteadfinishing.com

#### Rockler’s (The Woodworker’s Store)
- 1725 S 108th St., West Allis, (414) 774-1882

#### Neu’s Hardware Tools Paint
- N95W16915 Falls Parkway, Menomonee Falls, WI 53051,
  - Phone: 262-251-6550

### Woodcraft
- 14115 W. Greenfield Ave., New Berlin, WI 53151,
  - Phone: (262) 785-6770

### Woodline USA
- (800) 472-6950

*MEMBER BENEFIT:*
- Show your Guild Membership Card and enjoy a 10% discount on many items at Rockler’s and Woodcraft. Contact stores for details.
Wisconsin Woodworkers' Guild
Board Meeting Briefs
September 30, 2017

ATTENDEES:  Ron Reuter, Andy Wagner, Ron Pederson, Jay Pilling, Don Doss, Jim Schlarb, Jack Zbiegien, Sr. GUEST: Tom Hipsak

Membership: Current membership is 104.  59 members attended the September 7 Guild meeting.

Treasury: $5,720.20 balance as of 09-30-17.

Notes: A pre-meeting was conducted with representatives of MAWt, WWt, IAP and WWG to discuss the Guild workshop project. The WWG Board meeting followed, in the lower level of Woodcraft, and started at 11:15 am. Dues policy change was discussed, with future reminders planned. Members wishing to sell items are directed to the website sales tab. Christmas party location plans were confirmed. October 14 Logfest was finalized.

A reminder that all items for publication in R.I.P.S.A.W. should be sent to both Leila Crandall-Frink (leila.frink@gmail.com) and Don Doss (FourPartHarmony@att.net).

Respectfully Submitted, Jack Zbiegien, Sr.

In Memoriam
LaVerne Herwig, wife of long time WWG member Al Herwig, passed away Monday, October 16, 2017 at Sharon S. Richardson Community Hospice. Funer services were held on Saturday, October 21, 2017 at Fountain Park United Methodist Church in Sheboygan. A memorial fund has been established in LaVerne’s name through Olson Funeral Home in Sheboygan. Our thoughts and prayers are extended to Al and his family.

R.I.P.S.A.W.
**Woodworking Clubs in Wisconsin and Northern Illinois**

- Badger Woodturners Club, Madison; First Tuesday of each month, 6:30pm. Badgerwoodturners.org
- Capital Area Carvers, Madison, WI; Second Tuesday of each month, 7pm. Capitalareacarversofwisconsin.org
- DuPage Woodworkers, Glen Ellyn, IL, Fourth Wednesday each month except July, 7pm. Dupagewoodworkers.com
- Fox Valley Woodworking Club, Batavia, IL; First Tuesday of each month, 7:30pm; fwwc.org
- Kettle Karvers Club, Plymouth, WI; First Wednesday of each month, 6:30pm; kettlekarvers.org
- MAD Woodworkers, Monona, WI; Third Wednesday of each month, 6:30pm; madwoodworkers@yahoo.com
- Mid-Wisconsin Chippers, Neenah, WI. First Sunday each month 1:30pm; mwchippers@gmail.com
- Milwaukee Area Woodturners (MAWt), metro-Milwaukee, WI. First Monday each month 6:30pm, Woodcraft of Milwaukee; mawturners.com
- Northeast Wisconsin Woodturners, Neenah, WI; Second Saturday, Sept. thru June, 9am. NEWWoodturners.org
- Northeastern Wisconsin Woodworkers Guild, Green Bay. Third Wednesday each month, 7pm. Newww.org.
- Rock River Valley Carvers, Janesville; First Thursday of each month, 7pm; Rockrivervalleycarvers.com
- West Allis Woodworkers Club, West Allis, WI. Art Kastner, President at 414-476-9902
- International Association of Penturners (IAP), Wisconsin Chapter, meets as needed at Woodcraft of Milwaukee, Lower Level; penturners.org
- Wisconsin Valley Woodturners, Wausau, WI; First Thursday of each month, 7pm. Wisconsinvalleywoodturners.org
- Wisconsin Wood Turner (WWT), AAW Member, Eric Meigs, President, wisconsinwoodturner.com, First Saturday each month, 9am, Woodcraft of Milwaukee, Lower Level.

Please note that the above information is provided for reference. If you would like to attend a meeting, be sure to contact the club for confirmation. Also, if you spot any errors or changes, please send corrections to Don Doss at FourPartHarmony@att.net. Thank you!

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**BEE HOUSES**

This is a great winter project. Please contact Lyle Husar who is collecting names of those interested in pursuing this venture. Share plans, share design ideas, SHARE! To express your interest, please contact Lyle by phone (262-542-0043) or e-mail (lylehusar@yahoo.com). All you’re committing yourself to do now is to learn more. So now, while its fresh on your mind, pick up the phone and make the call - one call, that’s all!!

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**FROM THE LIBRARY**

We still have a number of older magazines that are worthless if they’re not in your own library (hint, hint!). Unlike the newer magazines in our library, these older magazines, while still filled with tons of useful information, are **FREE** to our members!

Jim Matthew brought in an entire collection of woodworking books. It is a complete series that includes eight track tapes. I hope to get cards in all of them by our next meeting. Since our cabinets are getting full, Ron hopes to build a new one and high light the collection. Any volunteers to help Ron???

*Chris Reuter, Librarian*

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**October Raffle & Door Prize Winners**

Door prizes were won by Bob Hillman, Ron Pederson, Mike Prebish, Dave Steingart, and Jack Whitston. Happy shopping!

Raffle winners were Gary Emerich, Lyle Husar (2), Ron Pederson (2), Mike Prebish (2), Paul Pronozinski, Carl Szopinski, Ron Reuter, Larry Teufel, Andy Wagner (2), and Jack Whitstone (2).

Congratulations to all the winners!
LOCAL WORKSHOP TOURS CONTINUING

Wisconsin Woodworkers Guild is continuing to tour member’s woodworking shops. Thanks to Jim Matthew for stepping up to do the video recording and to Jay Pilling for organizing everything. Currently, Jay has five of our members who have already had their shops toured.

Recordings of the tours will be shown at an upcoming WWG meeting, probably early next year. While the format of these presentations has yet to be determined, it is likely that one shop will be shown at a time, followed by a Q&A session.

For security reasons, recordings will NOT be made part of anything that goes outside the Guild. That limitation is specifically directed at any possibility of it going on the Internet. It won’t!!

Touring of club-member workshops have been suggested by many members. Thanks to the number of members who have volunteered their shops for touring, it is conceivable that this may be an ongoing project. Tours of a few workshops might take place each year during the spring through fall timeframe and then shown at a January, February or March meeting. Although seeing a shop that is impeccably appointed will likely be of interest, the primary goal is to provide insight so that our members who may have limited space and/or limited resources can discover ways they can enjoy this wonderful hobby within their limitations. If you have any suggestions, please talk to Jay.

Thanks for your support of this project.

Respectfully, Your Board of Directors

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EXPERT ANSWERS: GOVERNMENT REGULATIONS FOR PAINTING WOODEN TOYS

WOODCRAFT MAGAZINE, October/November 2017, page 70

Government regulations for painting wooden toys

Q. Our woodworking club makes wooden toy cars and other items to be given away to underprivileged children at Christmas. Are there any government regulations concerning the painting of these items before they are given away?

—David M. Reid, Woodworkers of Whittier

A. Great question, David. I posed it to Patty Davis, Acting Communications Director at the Consumer Products Safety Commission, who had the following to say on the matter.

—Paul Anthony, senior editor

“Children’s products must not contain a concentration of lead greater than 0.009 percent (90 parts per million) in paint or any similar surface coatings. Producers of painted toys for children are required to have a detailed Children’s Product Certificate showing when and where the paint was tested for compliance with the federal lead in paint requirement, although there’s no need to file a copy with the government. You should be able to obtain such a certificate from the paint manufacturer. For further information, visit cpsc.gov/Business—Manufacturing/Business-Education/Lead/Lead-in-Paint.”

—Patty Davis, Communications Director at the Consumer Products Safety Commission

SILENT AUCTION

Be sure to check out all the new treasures Jim has put out for November. Going, going, GONE!!

Items in the auction are donated by the members. Smaller items can be brought in; items too large to bring in will have a picture and detailed description.

Bidding is open to members and non-members. Items will be awarded to the highest bidder. They may also be purchased at any Guild membership meeting for the ’BUY IT NOW’ price. Any donated item that doesn’t receive bids by break-time of the second meeting will either be moved to the monthly raffle program or returned to the donor.

Proceeds from the auction go directly to the Guild to help cover the cost of educational activities such as workshops, seminars, lectures and exhibits.
FREE LISTING!

Does your club have a special event coming up in Wisconsin or northern Illinois? If so, let us know! Send the announcement by e-mail to both Leila Crandall-Frink at leila.frink@gmail.com and Don Doss at fourpartharmony@att.net.

Of course, we reserve the right to edit what you send but we’ll clear it with you before going to ‘press’ to be sure it includes all pertinent details.

KETTLE KARVERS KLUB
28th Annual
Wood Carving Show
Saturday April 21, 2018
10 am to 4pm
Lakers Ice Center 1202 S. Wildwood Ave.
Sheboygan, WI
Admission $2.00 Adults, Kids 12 and under FREE
See original wood carvings and visit with the carvers
Free Carving Demonstrations 11am and 1pm
Free Kids Carve Opportunities
Carving Wood Vendor and Tool Sales
Food and Beverage Sales on-site

SHOW ‘N TELL

Jim Schlarb
Bob Hillman

Beer Tap Handle from Lignum Vitae

For information contact:
Bob Lawrence 920-458-4947, bob.dee@att.net
Henry Miller 920-459-8773, hthreecreations@gmail.com
Bob Wallace 920-918-4006, bob_wallace1@att.net

PSST!!!

Do you have December 7th on your calendar for our Holiday Party, yet? Register NOW using the form on page 7. By special request by our President, this year’s entertainment will be ventriloquist Mike Robinson with his sidekick Woody - that’s right, WOODY! See Mike make Wood(y) talk! Mike and Woody have been heralded for their performances by many, including The Milwaukee Journal, Channel 10/36 Friends, and Michael Thomas, President of Service Employees Int’l Union (SEIU) Post 150.

SCRAMBLE GAME

PRESbyterIAN rearranged: best in prayer
ASTRONOMER rearranged: moon starer
DESPERATION rearranged: a rope ends it
and Toy Distribution

Thursday, December 1, 2016

Meyers Family Restaurant
4200 S. 76th St.
Greenfield, WI
414-321-4400

Cocktails: 5:30 pm
Dinner: 6:30 pm

RSVP by November 21st

Make checks payable to Wisconsin Woodworker’s Guild

Please make out a separate check for dues.

Mail to:
Andy Wagner, Treasurer
3579 S. 94th St.
Milwaukee, WI 53228

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TOTAL ENCLOSED:

PLEASE BRING YOUR TOYS & DOOR PRIZE CONTRIBUTIONS.

THANK YOU!
MEMBERSHIP RENEWAL
Wisconsin Woodworkers Guild

Meetings (except August & December)
First Thursday of each month. 6:30 – 8:30 PM
Woodcraft of Milwaukee – lower level
14115 W. Greenfield Ave.
New Berlin, WI 53151

Renewal dues are $35.00/yr., due Jan 1st;
Household renewal dues are $50.00/yr.
Renewals submitted after Feb 1st, add $5.00

Name: ___________________________  Date: ______________

New address: ______________________

City:__________________________  State:__  ZIP:___________  Phone:______________

E-mail address (where the newsletter is to be sent): ______________________

How long have you been a woodworker? ______________________

How did you hear about WWG?  [ ] Friend  [ ] Internet  [ ] Woodworking Show  [ ] Other _________

Please make checks payable to Wisconsin Woodworkers Guild
Send completed form with check to:
Wisconsin Woodworkers Guild
1935 Harvest Lane, Waukesha, WI 53186

PLEASE SHARE YOUR SKILLS, KNOWLEDGE & EXPERIENCE!
Without the volunteer efforts of our members, Wisconsin Woodworkers Guild would not exist. You can increase the value of your membership by working with us in the day-to-day operations of our organization. If you have skills, knowledge or experience to share, please don’t hesitate to offer your services. Here are a few areas to consider:

[ ] Publications (RIPSAW, tri-fold, etc.)  [ ] Publicity
[ ] Exhibits  [ ] Newsletter material (photography, articles)
[ ] Workshop  [ ] Library
[ ] Woodworking Show Booth  [ ] Audio-Visual
[ ] Woodworking Show Registration  [ ] Benefits
[ ] Website  [ ] Christmas Toys

Guild Use:
Check No. ____________  Amount:__________  Date Rcvd: ____________
Cash Receipt No. ________  Amount:__________  By:_________________
Member No.______________

Page 1 of 1
Warren Sveum

Tool for forming flat steel tire

Blanchard’s Lathe, 1822
Upcoming Programs & Events. Regular meetings start at 6:30pm and end by 8:30pm. Please depart Woodcraft no later than 9:00pm.

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<td>Nov. 2, 2017</td>
<td>Jim Andresen will be showing us how he creates a bowl having a ‘Basket Weave Illusion’. He turns the bowl first and then, using turning techniques, pyrography and India ink, creates his masterpiece. You won’t want to miss this!</td>
</tr>
<tr>
<td>Dec. 7, 2017</td>
<td>Party time at Meyer’s Restaurant, 4260 S. 76th St., Greenfield, WI - plan now to attend! This year’s entertainment will be ventriloquist Mike Robinson with his sidekick Woody - that’s right, WOODY! Registration using form on page 7.</td>
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