



# R. I. P. S. A. W.

June, 2018

Rendering Informative Programs Serving Area Woodworkers  
Website: <http://www.wiscwoodworkersguild.org/>

## Ron's Ramblings



Ron Reuter  
Guild President

Hello Everyone,

The only thing I can say about Gary Shadley's presentation is "shocking". Gary did a great job and it was easy to tell, because we ran out of time. I wish we could have gone over some lighting, but there were so many questions, members were really interested in what he had to say. You've heard me say before, "if I can walk away and pick up one new bit of information, it was a good presentation." Well, I walked away with more than one.

Laying out your shop electrically, is not always the first thing on your list of things to do when you are setting up your shop. You usually notice when you are standing in the dark because your saw just popped the breaker. I am fortunate to have a sub panel in my shop, less blackouts. Thank you Gary!

Work safe and share your hobby!

Ron Reuter

### In this issue:

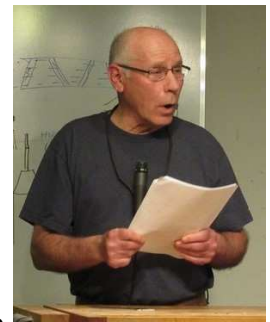
Rons' Ramblings	1
Reflections	1,3
WWG Officers & Committees	2
Woodcraft Sched.	2
Rockler Schedule	2
Friends of WWG	2
Board Briefs	3
Notices	Varied
Show 'n Tell	6
Maker Faire	7
Sponsor Page	9
Calendar	10

## REFLECTIONS

Gary Shadley was our speaker for the May meeting. He talked about shop wiring, grounding of the dust collection system. He conveyed some VERY interesting points. Since I am not familiar with electricity and wiring (except as a consumer), I will do my best to make this article as simple as possible. I am sure many of you can understand and do your own wiring.

Gary talked briefly about setting up a shop and/or buying new machinery. He said that the space you have for your shop is the one constant. When planning where you will put equipment he said you need to make the best choice for the space available. He talked about the need to place your machinery so you have enough space to work safely. The mobility of the equipment will be a consideration, so if you can easily move your machinery to a different space then you can have more in your shop. He suggested the you make cardboard templates to help in your planning. The

best place to get large pieces of cardboard is at a big box store. Then Gary went on to talk about wiring and what kind of panels and receptacles are the best to have for the



work you will be doing. It is always a personal choice. He said residential electrical is the simplest. A breaker panel is the best for electrical. Fuses react faster than a breaker and are not recommended. Gary said a breaker takes longer to blow. Breaker goes to center when it blows, and you need to turn it all the way off and then back on to reset. With a breaker panel you can put in a sub-panel if you need more breakers. There are 10 breakers on a 15 amp system, and 15 breakers on a 20 amp system.

He said 3 phase machinery costs more to run. That is because the digital meters

(Continued on page 3)

## WWG Officers & Directors

<b>President</b>	<b>Ron Reuter</b>	<b>262/784-5877</b> ronbo439@yahoo.com
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<b>Librarian</b>	<b>Chris Reuter</b>	<b>414/688-7078</b> ronbo439@yahoo.com

## Woodcraft Demonstrations

Shape and smooth with Files and Rasps, Saturday June 9<sup>th</sup>, 1 PM  
Hand Plane Tune Up, Saturday June 16<sup>th</sup>, 1 PM

*All Woodcraft classes and demos are held at Woodcraft of Milwaukee: 14115 W. Greenfield Ave., New Berlin. For further details, call them at 262-765-6770.*

## Friends of the Wisconsin Woodworkers Guild

**Homestead Finishing Products**, Cleveland, OH (216) 631-5309 [www.homesteadfinishing.com](http://www.homesteadfinishing.com)

**Rockler's (The Woodworker's Store)** 1725 S 108th St, West Allis, (414) 774-1882

**Neu's Hardware Tools Paint**, N95W16915 Falls Parkway, Menomonee Falls, WI 53051, Phone: 262-251-6550

## Rockler Class Schedule - Tuition assessed

Father's Day: Bow Tie Make & Take, Sat, June 9, 9:30 AM, 11:30 AM, 1:30 PM, 3:30 PM

Scroll Saw Trivet With Matt Gatchell (Beginner), June 5, 2018 at 1:00 PM June 9<sup>th</sup>

Red, White and Blue Acrylic Pen, June 14, 2018 at 9:00 AM

Patriotic Luminaries With Matt Gatchell (Intermediate), June 16, 2018 at 1:00 PM

Patriotic Ornaments With Matt Gatchell (Beginner), June 26, 2018 at 1:00 PM

## Rockler Demonstrations

6/2/2018 Box Joint Joinery - 11AM

6/16/2018 Router Techniques, Featuring the New Router Lift - 11AM

6/23/2018 Pullout Shelf - 11AM

6/30/2018 Miter Fold - 11AM

*All Rockler classes and demos are held at Rockler Woodworking & Hardware, 1725 S 108th St., West Allis. For further details, call them at 414-774-1882.*

## Woodcraft Class Schedule - Tuition assessed

Introduction to Hand Planes - Saturday, June 2<sup>nd</sup>, 9:30 AM to 3:30 PM

Woodturning 101 (Introduction to Woodturning-Spindle Turning) - Sunday, June 3<sup>rd</sup>, 10:30 AM to 3:30 PM

Porter Cable 4212 Dovetail Jig - Tuesday, June 5<sup>th</sup>, 6-9 PM

Woodworking for Women - Wednesday, June 6<sup>th</sup>, 5-9 PM

Introduction To The Scroll Saw with: Dave Hansen, Friday, June 8, 5 PM - 7 PM

Flat, Square, Straight - Jointer- Planer-Table Saw with: Dan McClanahan, Wednesday, June 13, 6 PM - 9 PM

Create A Bowl Using A Scroll Saw with: Dave Hansen, Friday, June 15, 5 PM - 7 PM

Turning 201: Bowl Turning with: Marv Bollman Sunday, June 24, 10:30 AM - 3:30 PM

Turn A Wallstreet II Ball Point Pen with: Chris Kraemer, Tuesday, June 26, 6 PM - 9 PM

**Woodcraft**, 14115 W. Greenfield Ave., New Berlin, WI 53151, Phone: (262) 785-6770

**Woodline USA** (800) 472-6950

## MEMBER BENEFIT:

Show your Guild Membership Card and enjoy a 10% discount on many items at Rockler's, Woodcraft and Woodline. Contact stores for details.

## Wisconsin Woodworkers' Guild

### Board Meeting Notes

April 26, 2018

Guild Meeting Room, Woodcraft Basement, 6:30 pm start.

ATTENDEES: Ron Reuter, Greg Waldo, Jay Pilling, Don Doss, Jim Schlarb, Tom Masnica, Jack Zbiegien, Sr.

MEMBERSHIP: There were 78 members present at the 04-05-18 meeting.

NOTES: Member feedback was presented to the Board and discussed at length. Issues included area cleanliness, the silent auction and the raffle, adequacy of the door prize gift cards, and workbench status. Several action items have taken place, and the consensus from the Board and contributors is that a better job of communicating the mission and objectives of the Guild are in order. The Board does acknowledge and appreciate the feedback.

A reminder that all items for publication in R.I.P.S.A.W. should be sent to both Leila Crandall-Frink ([leila.frink@gmail.com](mailto:leila.frink@gmail.com)) and Don Doss ([FourPartHarmony@att.net](mailto:FourPartHarmony@att.net)).

Respectfully Submitted, Jack Zbiegien, Sr.

(Continued from page 1)

that are the standard in most communities, record every spike of power. If a motor says it is 15 amps, then it takes 45 amps to get it to full speed. The meter records 45 amps as being used. He said most people noticed an increase in power costs when their homes were switched to digital meters.

Gary said people ask how much power do you need? That also depends on what all you are going to do. If you are running a scroll saw, you don't need too much. If you plan to do cabinet making you will need more. Another question was if it is cheaper to use 220 wiring or 110? The power consumption is the same for either one, so the cost is the same. The needs for 110 or 220 will depend on the machinery you have and what it needs. A 220 volt circuit can be used for more than 1 machine.

Gary showed many pictures of different types of breakers and receptacles. How many receptacles do you need in a shop? Of course, it depends on how many machines you will be using. Gary said he has 18 receptacles on three separate circuits. It is best to have your heavy use machines on separate circuits so you don't blow the breaker.

Gary talked about grounding wires and how to attach them to a ground. He said the neutral wire is the white wire. He said it is the most dangerous because it can hold onto electricity the longest. He talked about grounding the dust collection system, because it does not take much of a spark to start a fire in the dust collection system.

Sanders attached to a large central dust collection system requires large 4 inch hoses. One of the pictures included from Gary's shop is of a large 4 inch hose with the system grounded. He

said this is the most critical thing you should do in your shop.

I know I did not get all the information Gary shared in this article. There were many pictures that he had with more information, but without the picture it would not help you. Thank you to Gary for his presentation. We are sorry we ran out of time and did not get to the part of his talk about lighting. Perhaps another time?



## **Editor's Corner**

Your WWG Board is constantly looking for ways to enhance the value of our Guild for our members. Many of our endeavors are in direct response to input from our members. Our work toward having a workshop in our quarters at Woodcraft is a direct result of such inputs. In April of last year, I was putting together a list of clubs and guilds in our area to be included in our RIPSAW. I discovered a club in Madison who was working on a project that would have each member make a cutting gauge. The plan was to have these done in a series of 2-3 meetings. Jay Pilling and I attended one of these meetings, held at the local Woodcraft/Madison store. One of the members brought in wood pieces cut to size and the individual members then crafted the pieces to create a gauge of their own. Although there were some glitches in the planning of these meetings, it proved that this was a plausible direction that WWG should consider. The topic was brought up at the next WWG Board meeting and a number of concerns were raised, not the least being how Woodcraft/Milwaukee would react. As it turned out, that was the least of our concerns as Chris embraced the idea, wholeheartedly. To put the plan into action, it was determined that no matter how we eventually would create a workshop environment, benches would be an absolute necessity.

Jack Zbiegien, Sr., in his capacity as Secretary of our Guild, compiled all the inputs from the board members and created a working plan of attack. We currently have four benchtops and will soon be putting bases under at least two of these. These benches won't be Sjoberg benches. However, they will be functional and adaptable. If you'd like to know more, and would consider helping with the bases and getting these benches done, please see President Ron Reuter.

## **SILENT AUCTION**

Be sure to check out all the new treasures Jim has put out for January. Going, going, GONE!!

Items in the auction are donated by members and friends of the Guild. Smaller items can be brought in; items too large to bring in will have a picture and detailed description.

Bidding is open to members and non-members. Items will be awarded to the highest bidder. Any donated item that doesn't receive bids by break-time of the second meeting will either be moved to the monthly raffle program or returned to the donor.

Proceeds from the auction go directly to the Guild to help cover the cost of educational activities such as workshops, seminars, lectures and exhibits.

## **LOCAL WORKSHOP TOURS CONTINUING**

Wisconsin Woodworkers Guild is continuing to tour member's woodworking shops. Thanks to Jim Matthew for stepping up to do the video recording and to Jay Pilling for organizing everything. Currently, Jay has five of our members who have already had their shops toured.

Recordings of the tours will be shown at upcoming WWG meetings. The first recording was of Jim Schlarb's shop which was shown at our January meeting. These presentations will be using a format that will allow questions from the audience during the playback. If necessary, the playback will be stopped to address questions.

For security reasons, recordings will NOT be made part of anything that goes outside the Guild. That limitation is specifically directed at any possibility of it going on the Internet. It won't!!

Touring of club-member workshops have been suggested by many members. Thanks to the number of members who have volunteered their shops for touring, it is conceivable that this will be an ongoing project. Tours of a few workshops might take place each year during the spring through fall timeframe and then shown at a January, February or March meeting. Although seeing a shop that is impeccably appointed will likely be of interest, the primary goal is to provide insight so that our members who may have limited space and/or limited resources can discover ways they can enjoy this wonderful hobby within their limitations. If you have any suggestions, please talk to Jay.

*Respectfully, Your Board of Directors*

## WWG Winners, May 2018 Meeting

### Door prize winners :

Dennis Motl, Joe Eberle,  
Jennifer Cooksey, Larry  
Whitstone & P.Scholovich.

Happy Shopping folks!

### Raffle prizes winners:

Jay Pilling, Gary Emerich,  
Lyle Husar (2), Andy  
Wagner, Lyle Morrison,

Steve Soltes, Ron Pederson  
and Larry Teufel.

Thanks to Jan at the Delafield  
Home Depot for selling  
items at discounted prices for  
use in the Wisconsin  
Woodworkers Guild raffle.

Congratulations to all the  
winners!

## For sale items are now on WWG Website

Please check out our 'For Sale' page(s) on the WWG Website which is updated regularly. Go to <http://wiscwoodworkersguild.org/ForSaleETC.html>. Listings are screened for interest to our members. However, WWG is not responsible for the accuracy of the listings or for the quality of the products. Caveat emptor - "Let the buyer beware".

*Dave Steingart, Webmaster*

## Woodworking Clubs in Wisconsin and Northern Illinois

- Badger Woodturners Club, Madison; First Tuesday of each month, 6:30pm. [badgerwoodturners.org](http://badgerwoodturners.org)
- Blackhawk Carving Club, Wednesdays, 8:30 - 11am, Ken-Rock Community Center, 3218 11th St., Rockford, IL <http://blackhawkcarving.com>
- Capital Area Carvers, Madison, WI; Second Tuesday of each month, 7pm. [capitalareacarversofwisconsin.org](http://capitalareacarversofwisconsin.org)
- DuPage Woodworkers, Glen Ellyn, IL, Fourth Wednesday each month except July, 7pm. [dupagewoodworkers.com](http://dupagewoodworkers.com).
- Fox Valley Woodworking Club, Batavia, IL; First Tuesday of each month, 7:30pm; [fvwwc.org](http://fvwwc.org)
- Kettle Karvers Club, Plymouth, WI; First Wednesday each month, 6:30pm, Generations, 1500 Douglas Dr., in the Masters Gallery Foods room, Plymouth, WI. See website for other dates and times. [kettlekarvers.org](http://kettlekarvers.org)
- Lake Country Carvers, Oconomowoc, WI; monthly, second Thurs. 5:30pm; Ray Burow, 920-474-4075
- MAD Woodworkers, Monona, WI; Third Wednesday of each month, 6:30pm; [madwoodworkers@yahoo.com](mailto:madwoodworkers@yahoo.com)
- Mid-Wisconsin Chippers, Neenah, WI. First Sunday each month 1:30pm; [mwchippers@gmail.com](mailto:mwchippers@gmail.com)
- Milwaukee Area Woodturners (MAWt), metro-Milwaukee, WI. First Monday each month 6:30pm, Woodcraft of Milwaukee; [mawturners.com](http://mawturners.com)
- Northeast Wisconsin Woodturners, Neenah, WI; Second Saturday, Sept. thru June, 9am. [NEWWoodturners.org](http://NEWWoodturners.org)
- Northeastern Wisconsin Woodworkers Guild, Green Bay. Third Wednesday each month, 7pm. [newwg.org](http://newwg.org).
- River Bend Carving Club, Racine, WI. First & third Saturdays of the month, 9:30 - 11:30 am. \$3/student, 3600 N. Green Bay Rd., Racine. [www.riverbendracine.org](http://www.riverbendracine.org)
- Rock River Valley Carvers, Janesville; First Thursday of each month, 7pm; [rockrivervalleycarvers.com](http://rockrivervalleycarvers.com)
- West Allis Woodworkers Club, West Allis, WI. Art Kastner, President at 414-476-9902
- International Association of Penturners (IAP), Wisconsin Chapter, meets as needed at Woodcraft of Milwaukee, Lower Level; [penturners.org](http://penturners.org)
- Wilson Park Woodcarvers & Woodburners, Milwaukee, Wednesdays, 8:30am - Noon, Wilson Park Senior Center, 2601 W. Howard Ave., Ed Thomas, 414-427-8256
- Wisconsin River Woodcarvers, Stevens Point, 1st & 3rd Tuesdays of each month, 6pm - 9pm, The Lincoln Center, 1519 Water St. [www.wisconsinriverwoodcarvers.org](http://www.wisconsinriverwoodcarvers.org)
- Wisconsin River Woodcarvers, Wisconsin Rapids, Wednesdays, 6pm - 9pm, First Congregational Church, 311 2nd St. South [www.wisconsinriverwoodcarvers.org](http://www.wisconsinriverwoodcarvers.org)
- Wisconsin Valley Woodturners, Wausau, WI; First Thursday of each month, 7pm. [wisconsinvalleywoodturners.org](http://wisconsinvalleywoodturners.org)
- Wisconsin Wood Turner (WWT), AAW Member, Eric Meigs, President, [wisconsinwoodturner.com](http://wisconsinwoodturner.com), First Saturday each month, 9am, Woodcraft of Milwaukee, Lower Level.

The accuracy of the above information is not guaranteed. If you would like to attend a meeting, be sure to use the contact information and get confirmation. Also, if you spot any errors or changes, please send corrections to Don Doss at [FourPartHarmony@att.net](mailto:FourPartHarmony@att.net). Thank you!

## May SHOW AND TELL PICTURES



Jerry Kashmerik showed a bowl he bought.



Bob Merner showed a portable table he made.



Jim Schlarb showed a wagon spoke that he carved and a Spalted birch vessel he turned.

### Go for the guild

In last month's "News & Views" column, Tim Snyder's advice to Erasmo Calderon about getting started in woodworking was dead on, but I believe he overlooked a valuable resource: local woodworking guilds. Despite what the name suggests, "guild" is usually synonymous with "club". Most of these groups accept woodworkers regardless of skill level.

I've found the exchange of information and guidance to be invaluable, and I enjoy the camaraderie. If you can't find a group online, check with your Woodcraft store. Many stores invite a local guild to meet in the building; some even offer discounts for guild members.

-Andy, via e-mail

### Consulting editor Tim Snyder replies:

Thanks for providing this additional advice and encouragement, Andy. Getting together with other woodworkers is especially gratifying because you don't just enjoy the good fellowship. There's always the opportunity to learn something new.

-Woodcraft Magazine, April/May 2018

And all the WWG members stood and said, "AMEN!!"

### FROM THE LIBRARY

I've noticed some of our library books have been out for several months. If you are still reading them, just stop by and let me know you still want them. If you're not sure you have one out, check with me. Keep in mind, someone else may be looking for that book.

Our cabinets are getting full and the extra weight is starting to cause them to sag. Ron hopes to present a new cabinet design to the board. Once approved, he'll be looking for help to build them (hint, hint!).

Chris Reuter, Librarian



Lyle Morrison showed an ash scroll sawn work, an arrow made from a spoon, hatchet with a diamond willow handle, a bat club and a small spiked club.



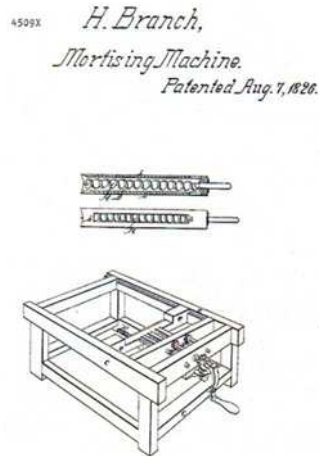
### New members 1/1 thru 4/5:

George Cassidy  
Darren & Jennifer Cooksey  
Joe Eberle  
Colton Grebe  
Theodore Hahn  
Tery Heidmann  
Michael Holmes  
Joe Keehan  
Gerald Koenig

Randall Kopplin  
Peter Laing  
Clifford Mitchell  
Steve Miszewski  
Kris Nesbit  
Tim Reidy  
Mark Scott  
Josie Studebaker  
Gordon Vetting

## U.S. PATENT OFFICE FIRE

On December 15, 1836, a fire in the U.S. Patent Office destroyed many records, including the 1826 patent for the first hollow-chisel mortise (the drawings were recreated from a model). All patents from prior to that fire are now listed as X-Patents. (Ironically, the Patent Office was the only Washington, D.C. government building not burned by British troops during the War of 1812.)



*From Woodworker's Journal, June 2018, p. 74, "Did you know . . .". Reprinted by permission from Joanna Takes, Editor.*

## In our thoughts.....

As you all heard Andy Wagner had some surgery this last month and has more to look forward too. It was also brought to my attention that Jay Pilling is spending some time in the hospital. This year has had several members going under the knife for one thing or another. Jack Zbiegien went in for back surgery earlier this year. Let's keep these and other members in our thoughts and prayers for quick recoveries. Ron Reuter

## For anyone wanting a little help with Woodworking tasks.

You might want to check out YouTube on your computer. Jay Pilling suggests a couple short videos on how to make a band saw blade sharpening jig. Two good YouTubes, for woodworkers: Matthias Wandel.2:19, & Easy Bandsaw blade sharpening jig. John Heisz 3:50

[https://www.youtube.com/results?search\\_query=sharpen+bandsaw+blades](https://www.youtube.com/results?search_query=sharpen+bandsaw+blades)

Others have said this might be a jig that the guild will want to do make in a workshop.

## CALLING ALL WOULD-BE JOURNALISTS

Leila and I continue to be amazed at the talented journalists in our Guild, including Ron & Chris Reuter, Jay Pilling, Greg Wernisch, Jack Zibegien, Sr. and Dave Steingart. Do you have something you'd like to share with your fellow members, or

would you like to do the Reflections and/or the Show 'n Tell articles for a month? If so, please send to both Leila Crandall-Frink (leila.frink@gmail.com) and Don Doss (FourPartHarmony@att.net). E-mail is preferred. However you can also submit your printed or hand-written copy to either of us at a meeting.



Maker Faire is a gathering of fascinating, curious people who enjoy learning and who love sharing what they can do. From engineers to artists to scientists to crafters, Maker Faire is a venue for these "makers" to show hobbies, experiments, projects. We call it the Greatest Show (& Tell) on Earth - a family-friendly showcase of invention, creativity, and resourcefulness. Glimpse the future and get inspired!

Maker Faire showcases the "maker movement," a growing global community of do-it-yourselfers that is pushing the boundaries of creativity, product development and manufacturing through technology, innovation and entrepreneurship.

Maker Faire Milwaukee will take place at State Fair Park's Exposition Center on Saturday, September 29th, 10am-7pm and on Sunday, September 30th, 10am-5pm.



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c/o Leila Crandall-Frink  
1036 S. 101st St.  
West Allis, WI 53214-2508

**Upcoming Programs & Events. Regular meetings start at 6:30pm and end by 8:30pm. Please depart Woodcraft no later than 9:00pm.**

- June 7, 2018 Member Larry Johansen will speak about the engraving his company does. Video of Greg Waldo shop.
- July 12, 2018 **NOTE THE DATE CHANGE**—Annual SHOW-N-TELL by Members, Jigs & Fixtures, Projects, Problems solved or Not. Always a favorite meeting.
- August, 2018 There is no regular Meeting in August. Enjoy your summer activities.
- September 6, 2018 Jerry Anson Member Presentation
- October 4, 2018 Jeff Baenen from Kenosha will speak about his boxes.
- November 1, 2018 To be announced
- December 8, 2018 Annual Holiday Party at Meyers Restaurant

*Respectfully submitted by Jay Pilling, Program Director*